

	Address	Form Title	Form Number	
	[REDACTED] Rogers, [REDACTED] [REDACTED]	Daily Structural Steel Inspection Report	NSTC.NDT.VTP.01.F1	
			Revision 0	Date: 06/18/26

Date	June 18 2026	Contractor	[REDACTED]		
Project No.	[REDACTED]	Engineer of Record	SQD Architects		
Project Name	[REDACTED]	Inspector	Jeremy [REDACTED]		
Location	[REDACTED]	Jurisdiction	IBC; AISC; RCSC; AWS		
		Weather	Clear	Temp.	75 F

STRUCTURAL STEEL INSPECTED													
Field	X	Shop		Visual	X	Mat. I.D.		NDT	X	Bolting	X	Other	

Description of items inspected
Structural Steel: Anchor Bolting, Level 02 Framing and Brace Frames
Location of items inspected
Grid Lines (01 to 27/A to M)

Position		Flat	X	Vertical		Overhead	X	Horizontal		Pipe		Other	
Process		SMAW	X	FCAW		GMAW		SAW		GTAW		Other	
Weld Type		Fillet	X	CJP	X	Part. Pen		Plug/Slot		Stud		Other	
Weld Size		3/16"		1/4"	X	5/16"		3/8"	X	1/2"		Other	
Gov. Code		AWS D1.1	X	AWS D1.3		AWS D1.5		AWS D1.6		AWS D1.8		Static	
												Cyclic	

Name of Welder Verified:	See [REDACTED] Erection Submittals	WPS No.	AWS-PQWPS D1.1
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Visual inspection findings: Document finding below. See attached pages for photos Details, page numbers and grid lines were referenced from the Homes2Suites Structural Drawing Sheets and UMF erection drawings. Compliant: 1. Welding repairs on moment connections identified as discrepant in the daily steel inspection report dated 06/15/26 were visually re-inspected following completion of repairs. a. Moment connections at (4.7/E) and (4/H.8) were repaired and appeared visually acceptable; however, the remaining discrepancies listed below were observed. Several of these connections contained previously documented discrepancies, including gapped backing bars. The repair process was not observed, and adequate root weld penetration could not be verified. 2. Welding repairs on Brace Frames 01 through 13, Sheet S13, was visually re-inspected following completion of welding. a. Welding repairs at Brace Frame 01 on grid line 01 and Brace Frame 02 on grid line 22 appeared visually acceptable per the drawings and specifications. Note: Visual inspection of all below-grade brace frame connections could not be performed due to concrete placement. 3. Welding on the stair case structures at grid lines (26 to 27; C to B.8) and (01 to 02; G.7 to F) was visually inspected. a. Welding on the stair case at grid lines (26 to 27; C to B.8) appeared visually acceptable except for the listed discrepancies below. Discrepant: 1. Field welding per the Typical Moment Connection Details, Sheet S16, was visually inspected following completion of welding. a. No pre-weld fit-up inspection was performed. Proper root openings and backing bar tolerances could not be verified prior to completion of the root pass. b. Section 5.b, CJP Groove Weld NDT, Chapter N of the AISC Steel Construction Manual outlines NDT requirements for complete joint penetration welds. Additional project information, including the applicable Risk Category and connection

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design criteria, was not available at the time of inspection and is necessary to determine the applicable NDT requirements.

2. Field welding on Brace Frames 01 through 13, Sheet S13, was visually inspected following completion of welding.

a. Visual inspection of the sub-ground-level brace frame connections could not be performed due to concrete placement. **Note:** These connections were documented as incomplete in the daily steel inspection report dated 05/20/26.

3. Anchor bolting from grid lines (01 to 27/A to M) was visually inspected.

a. At columns (11/C) and (13/K), anchor rods at bolted connections did not provide sufficient thread engagement for full nut installation. Puddle welds were observed at these locations.

b. At column (23/A) visual inspection could not be performed due to the concrete placement. **Note:** This connection was documented as discrepant in the daily steel inspection report dated 05/20/26.

4. Welding on the stair case structures at grid lines (26 to 27; C to B.8) and (01 to 02; G.7 to F) was visually inspected.

a. The stringer-to-channel landing connection is detailed as a CJP weld in Detail D/E5016; however, these connections were welded in the field using fillet welds.

b. At the staircase located at (01 to 02; G.7 to F), missing anchors and visually discrepant welds were observed. Welds appeared to exhibit undercut and overlap.

c. No adhesive anchors were inspected during installation.

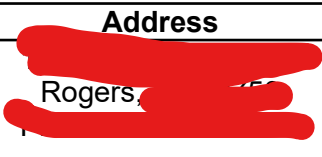
5. Adhesive anchor connections shown on Sheet S15 were not inspected during installation.

a. Table 1705.3 of the International Building Code (IBC) requires continuous special inspection of adhesive anchors installed in a horizontal or upwardly inclined orientation when designed to resist sustained tension loads. Design information necessary to determine whether these anchors are subject to sustained tension loading was not available during the inspection.

Note: All observations documented in this report were performed following completion of the associated work activities. No continuous inspection, pre-weld fit-up inspection, in-process welding inspection, or adhesive anchor installation inspection was performed.

Work is Compliant	X	Work is Discrepant	X	Est. Percentage Complete	~%
To the best of my knowledge, the above inspection was performed in accordance with approved plans, specifications and regulatory requirements.					

NSTC Inspector		Customer Representative	
Print: Jeremy Drew	Date: 06/18/26	Print:	Date: 06/18/26
Signature: 		Signature:	

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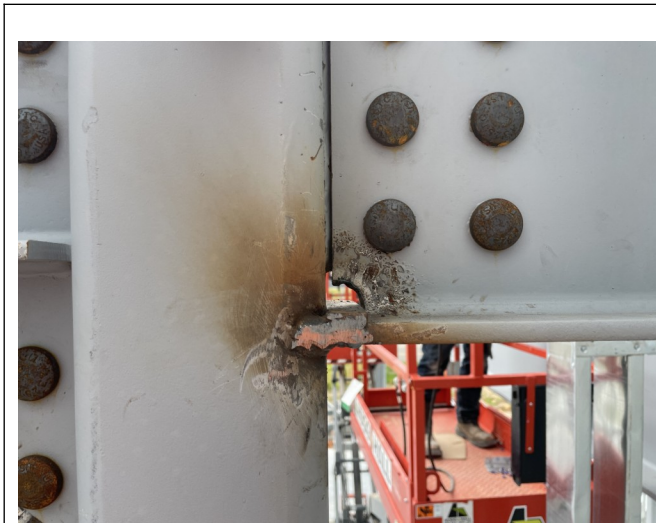


Description



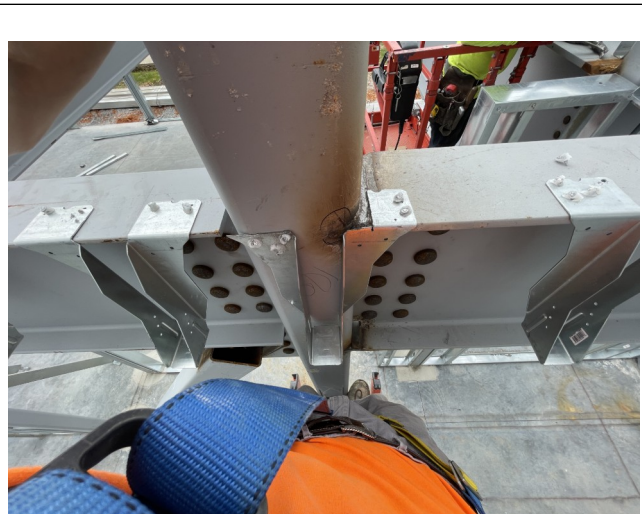
Description

Moment connections at (4.7/E) and (4/H.8) were repaired and appeared visually acceptable; however, the remaining discrepancies listed below were observed. Several of these connections contained previously documented discrepancies, including gapped backing bars. The repair process was not observed, and adequate root weld penetration could not be verified.



Description

Moment connections at (4.7/E) and (4/H.8) were repaired and appeared visually acceptable; however, the remaining discrepancies listed below were observed. Several of these connections contained previously documented discrepancies, including gapped backing bars. The repair process was not observed, and adequate root weld penetration could not be verified.



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Moment connections at (4.7/E) and (4/H.8) were repaired and appeared visually acceptable; however, the remaining discrepancies listed below were observed. Several of these connections contained previously documented discrepancies, including gapped backing bars. The repair process was not observed, and adequate root weld penetration could not be verified.

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Description

Welding repairs at Brace Frame 01 on grid line 01 and Brace Frame 02 on grid line 22 appeared visually acceptable per the drawings and specifications. **Note:** Visual inspection of all below-grade brace frame connections could not be performed due to concrete placement.



Description

Welding on the stair case at grid lines (26 to 27; C to B.8) appeared visually acceptable except for the listed discrepancies below.



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Description The stringer-to-channel landing connection is detailed as a CJP weld in Detail D/E5016; however, these connections were welded in the field using fillet welds.		Description The stringer-to-channel landing connection is detailed as a CJP weld in Detail D/E5016; however, these connections were welded in the field using fillet welds.	

			
Description Staircase welding in need of repairs were marked with soapstone.		Description At the staircase located at (01 to 02; G.7 to F), missing anchors are present.	

NATURAL STATE TECHNICAL CONSULTANTS	Address 13005 Douglas Circle Rogers, AR 72756 Phone: 479.405.8149	Form Title Daily Structural Steel Inspection Report	Form Number NSTC.NDT.VTP.01.F1	
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Description At the staircase located at (01 to 02; G.7 to F), missing anchors are present.	Description At the staircase located at (01 to 02; G.7 to F), missing anchors are present.